

Martin Ray

VINEYARDS & WINERY

PINOT NOIR PROGRAM

SONOMA COAST



We source our Sonoma Coast from premium sites throughout the region in an effort to pay tribute to this vast and rugged AVA, crafting a wine that is bright, focused, and complex.

- Dutton Ranch, Cartan Vineyard
- Basket-pressed
- 30% new French oak for 9 months

SYNTHESIS ESTATE



The cornerstone of our Pinot Noir program, our Estate represents the most Burgundian of all our single vineyards, offering a core of lean bracing acidity, with vibrant, but rich fruit, and a definitive ageability.

- Diverse clonal selection
- Goldridge oil
- Select French Rousseau and Tonellerie O barrel regimen

RUSSIAN RIVER VALLEY



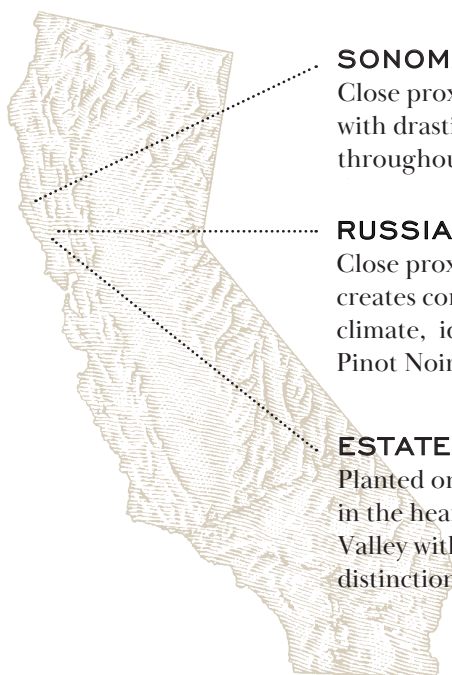
Settled mostly in the very small and highly sought after microclimate of Green Valley, which is strictly defined by its cooler than average temperatures, heavy fog, and its rich Goldridge soils, all of which culminate to produce exceptionally structured and aromatic wines.

- Open and closed top fermentation
- Hallberg Ranch



PINOT NOIR PROGRAM

APPELLATIONS



SONOMA COAST

Close proximity to the coast with drastic diurnal shifts throughout the day

RUSSIAN RIVER

Close proximity to the coast creates contributes to a cool climate, ideal for growing Pinot Noir

ESTATE

Planted on the Laguna Ridge in the heart of the Russian River, Valley with a focus on clonal distinction and diversity

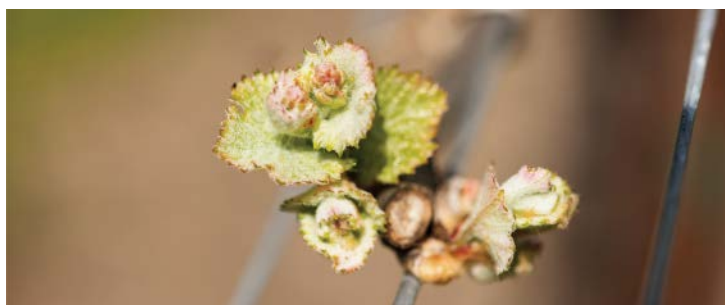


VINEYARDS

Great wine begins in the vineyard, which is why we work with cool climate sites from the most ideal appellations for Pinot Noir throughout the California. We've cultivated long-term relationships with top growers who are dedicated to thoughtful farming which ensures we always have high quality fruit, resulting in consistency in our wines. Always hand picked and night harvested, we take great pride in each location and what each lot brings to our program.

PINOT PHILOSOPHY

We make 100% Pinot Noir. Every appellation has a specific set of needs in the vineyard – and in the winery – and expresses a distinctive sense of terroir once the grapes are in the bottle. Our winemaker begins shaping each wine while it's still in the vineyard and vinifies each in small lots at our winery in the heart of Sonoma's Russian River Valley. Using minimal intervention and manipulation, we want the terroir to shine through and each bottle to reflect the true nature of Pinot Noir.



WINEMAKING CRAFT

While impeccable fruit is key, we take great care in every step of the wine making process. Depending on the lot and vintage, we impart 15%-25% whole cluster fermentation and partial indigenous yeast fermentation. Separated by clone, we use small lot open top fermenters, implementing consistent gentle punch downs for cap management. The must is then gently basket pressed. We use only French oak on all lots, with a distinct selection of coopers based on each individual appellation and program.

WINEMAKER: Leslie Renaud

ASSISTANT WINEMAKER: Raemy Paterson

CONSULTING WINEMAKER: Keith Emerson