

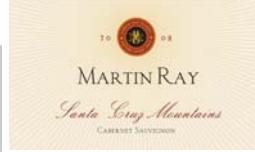
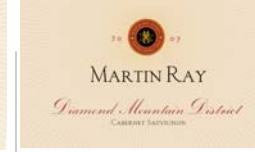










MARTIN RAY WINERY



	 MARTIN RAY <i>Stags Leap District</i> CABERNET SAUVIGNON	 MARTIN RAY <i>Sonoma Mountain</i> CABERNET SAUVIGNON	 MARTIN RAY <i>Santa Cruz Mountains</i> CABERNET SAUVIGNON	 MARTIN RAY <i>Diamond Mountain District</i> CABERNET SAUVIGNON	 MARTIN RAY <i>Synthesis</i> CABERNET SAUVIGNON
	2009	2009	2008	2007	2007
	CABERNET SAUVIGNON	CABERNET SAUVIGNON	CABERNET SAUVIGNON	CABERNET SAUVIGNON	CABERNET SAUVIGNON
APPELLATION	Stags Leap District	Sonoma Mountain	Santa Cruz Mountains	Diamond Mountain District	'Synthesis' Napa Valley
VARIETAL	100% Cabernet Sauvignon	100% Cabernet Sauvignon	100% Cabernet Sauvignon	100% Cabernet Sauvignon	75% Cabernet Sauvignon 20% Cab Frc, 5% Merlot
BRIX	25.6°	24.6°	25.1°	25.6°	24.3°
ALCOHOL	14.6%	14.2%	14.4%	14.8%	14.2%
TOTAL ACIDITY	0.62	0.61	0.65	0.60	0.60
pH	3.57	3.54	3.73	3.77	3.60
FERMENTATION	10-12 days open-top fermentation	14 days open-top fermentation	14 days open-top fermentation	14 days open-top fermentation	10-12 days open-top fermentation
AGING	26 mo. French oak	26 mo. French oak	30 mo. French oak	30 mo. French oak	30 mo. French oak
PRODUCTION	2,400 6-packs	2,400 6-packs	2,600 6-packs	2,750 6-packs	2,600 bottles
VINEYARD BLEND	Select vineyards in the Stags Leap District Napa Valley	Van der Kamp Vineyards	Cooper-Garrod Vineyard & Fellom Ranch	Constant-Diamond Mountain District Vineyards	90% Diamond Mountain 10% Stags Leap District
WINEMAKER NOTES	Rich, dark ruby color opens to a soft entry of the smooth fruit forward structure. Aromas of rich spices & tea leaf; flavors of ripe black fruits, pepper & dark coffee.	Hearty, bold wine with rich aromas of cedar, plum & mulling spices. Layers of dark chocolate, toast, deep black cherry & smoke give the wine great depth & balance.	Inviting, elegant aromas of red cherry fruit and cedar with a background of black cherry, vanilla & cherry pie lead to lush flavors of cherry & cedar, finishing with toasty oak.	A tightly wound wine; rich, concentrated structure with layers of well-integrated flavors. Aromas of cherries, black currants & ripe plums accented with vanilla.	Perfumed aroma with intense but soft blueberry & smoky, sweet cedar. Elegant, but not overwhelming with a beautiful European flair. Nice balance & lush layers.
FOOD & WINE PAIRING	Pan-blackened steak or winter vegetable polenta.	Lamb chops with butternut squash or grilled steak.	Beef with sautéed mushrooms or rack of lamb.	Prime rib, hearty beef stew or seafood paella.	Standing rib roast or your favorite cut of steak.
PRICING					

HISTORIC LANDMARK, LEGENDARY WINES

(707) 823-2404 ♦ FAX (707) 829-6151 ♦ WWW.MARTINRAYWINERY.COM
2191 LAGUNA ROAD ♦ SANTA ROSA ♦ CALIFORNIA ♦ 95401

AWARDS & ACCOLADES

'SYNTHESIS' NAPA VALLEY CABERNET SAUVIGNON

95 points, Cellar Selection!

"A terrific wine, smooth, complex and age worthy. The tannins are big-time, yet smooth & refined in the modern style, finish is elaborate in fruits & spices. A monument to what this fine winery can achieve at the top level." -S.H., *WINE ENTHUSIAST*, MARCH 2012

STAGS LEAP DISTRICT CABERNET SAUVIGNON

92 points! "Who wouldn't love this Cabernet? It defines the famous description of wines from this district as an iron fist in a velvet glove. Shows a firmly tannic structure, with good acidity & a firm minerality. That's the iron. The velvet is the ripe, rich black currant & cherry fruit." - S.H., *WINE ENTHUSIAST*, MARCH 2012

DIAMOND MOUNTAIN CABERNET SAUVIGNON

SILVER MEDAL! - SAN FRANCISCO CHRONICLE WINE COMPETITION 2011

90 points! "A good, classy Cabernet; It's dry and elegant in Napa tannins, with intensely concentrated blackberry & cassis flavors." - S.H., *WINE ENTHUSIAST*, MAY 2011

SANTA CRUZ MOUNTAINS CABERNET SAUVIGNON

88 points! "Ripely forward black berry & cherry flavors. A sweet coating of oak adds to the yummy factor. Made especially fine by the quality of the tannins." - S.H., *WINE ENTHUSIAST*, MARCH 2012

SONOMA MOUNTAIN CABERNET SAUVIGNON

89 points! "Dry & tannic in youth, this Cabernet shows a cool-climate influence in the earthiness & minerality that frame the black currant & oak flavors. It's a good wine, with a good structure." - S.H., *WINE ENTHUSIAST*, MARCH 2012

HISTORIC LANDMARK, LEGENDARY WINES

Martin Ray Winery is emerging as a major player in today's wine industry. We are a dynamic organization offering unique products, higher than normal profitability and a refreshing sales and marketing approach stressing partnership. Our goal is to build a strong, innovative company that will be a leader in the wine industry for years to come.

MARTIN RAY WINERY

Martin Ray Winery was established in 1943 in the Santa Cruz Mountains. Martin



Ray's mission was to make 100% varietal wines in California that could rival great French Bordeaux and Burgundy wines. Today, we continue the tradition of making 100% varietal wines from mountain vineyards using the same winemaking practices that made Ray a legendary figure in the wine business.

VINEYARDS

We source grapes from some of the most unique mountain vineyards in California, including Sonoma Mountain, Diamond Mountain District, Stags Leap District and the Montebello region of the Santa Cruz Mountains area.

WINEMAKING

Head winemaker, Bill Batchelor, is no stranger to Sonoma County and has made wine for over twenty years.

Bill's intuitive approach to winemaking create the perfect conditions where wines develop naturally. Ray believed that great wine developed on its own without the interference of the winemaker. In fact, great winemaking is the result of the winemaker's ability to use those tools that Mother Nature provides. We use the finest French oak barrels with a preference for medium toast to allow the perfect integration of all the key components that go into making great wine.



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TASTING ROOM

In July 2003, we purchased a historic winery site in the heart of Russian River Valley. Our winery is one of the oldest operating wineries in Sonoma County, as well as California. Enjoy select wines from Martin Ray Winery, featuring our renowned Mountain Reserve series. Also taste the other wines from our Martin Ray family, including Angeline Winery and Courtney Benham wines. Bring a picnic and enjoy a glass of wine on our beautiful picnic grounds overlooking the vineyards. Tours of our historic winery are available by appointment. Located just sixty miles north of San Francisco on the outskirts of Santa Rosa, the Martin Ray Winery tasting room is a warm and friendly place welcoming customers daily from 11-5pm.

ESCAPE TO OUR RETREAT OFF THE BEATEN PATH. DISCOVER MARTIN RAY WINERY.

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TASTING ROOM: OPEN DAILY 11-5PM